



# IMPLEMENTATION IN FEM

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- Weak formulation
- Solution algorithm
- Numerical example
- Locking
- Consistent operator



# Weak formulation (1/2)

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Principle of virtual work

$$\int_V \boldsymbol{\sigma}^T \delta \boldsymbol{\epsilon} \, dV = \int_V \delta \boldsymbol{\epsilon}^T \boldsymbol{\sigma} \, dV = \delta \mathbf{u}^T \mathbf{R}$$



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Strain-displacement matrix

$$\boldsymbol{\epsilon} = \mathbf{B} \mathbf{u} \quad \Rightarrow \quad \delta \boldsymbol{\epsilon} = \mathbf{B} \delta \mathbf{u}$$



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Nodal equilibrium

$$\int_V \mathbf{B}^T \boldsymbol{\sigma} \, dV = \mathbf{R}$$





## Weak formulation (2/2)

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Elasticity

$$\sigma = C\epsilon = CBu$$



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$$\boldsymbol{\sigma} = \mathbf{C}\boldsymbol{\epsilon} = \mathbf{C}\mathbf{B}\mathbf{u}$$

... inserting into equilibrium equation

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Remark :  $\mathbf{K}_T$  symmetric only for the associated flow rule!



# Solution algorithm

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Remarks:

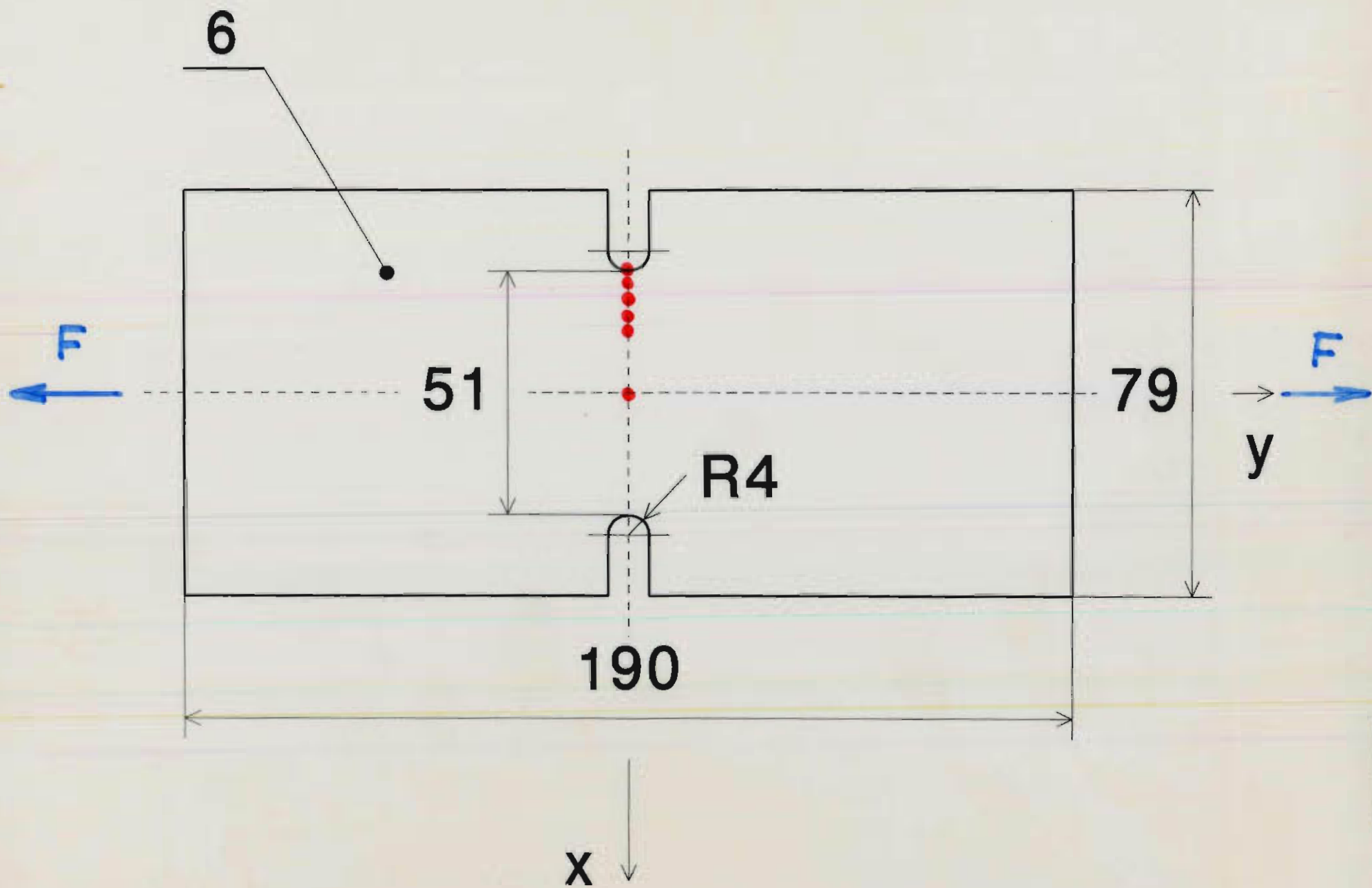
- Symmetry of  $\mathbf{K}_T$  is required by the Newton-Raphson procedure.
- BFGS (Broyden-Fletcher-Goldfarb-Shanno) method is extremely effective.

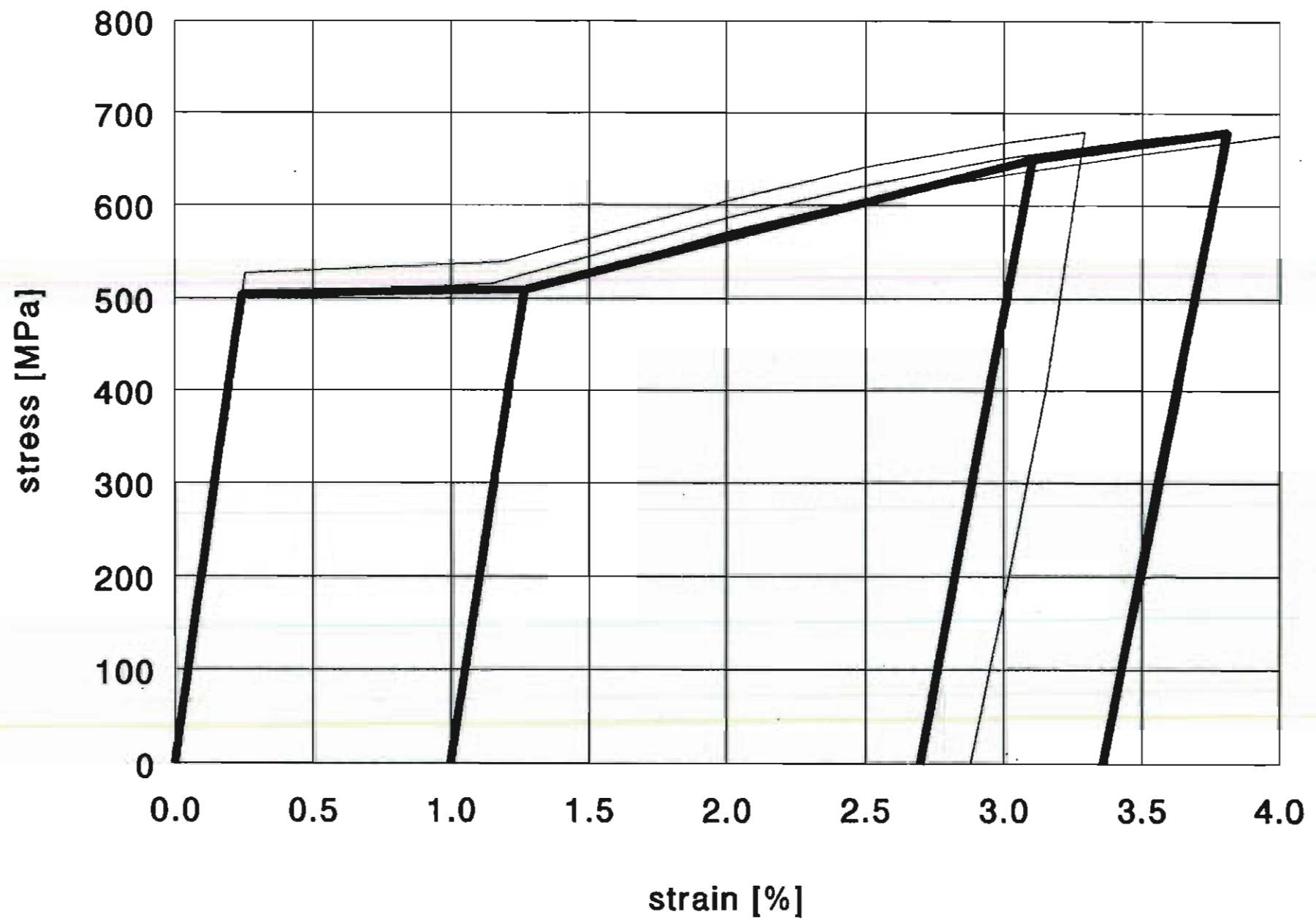


# Numerical example

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Plešek, J.: Numerical analysis of a notched inelastic specimen and comparison with experimental results. *Comp. Struct.*, 48, No. 3, pp. 523–528, 1993.







# Notched specimen

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Importance of stress concentration  $\alpha = 3$  (same as for a hole) in engineering:

$$\sigma_{\max}^{\text{res}} = \sigma_Y - \alpha \sigma_D^{\text{nom}} = \sigma_Y - \alpha \frac{\sigma_Y}{k} = \sigma_Y \left(1 - \frac{\alpha}{k}\right)$$

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$$\kappa = \frac{\alpha}{k} \simeq 2$$

narrowly meeting the shakedown condition.



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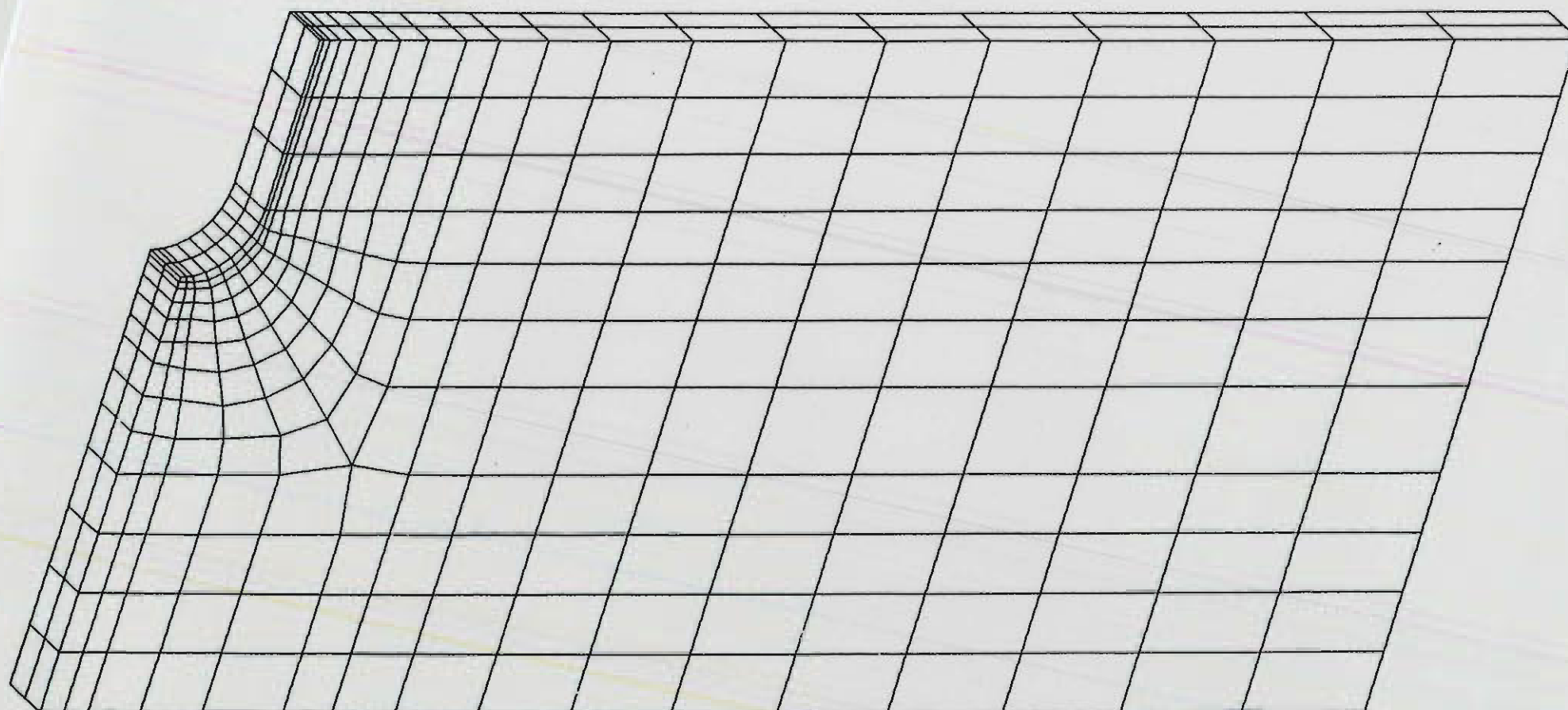
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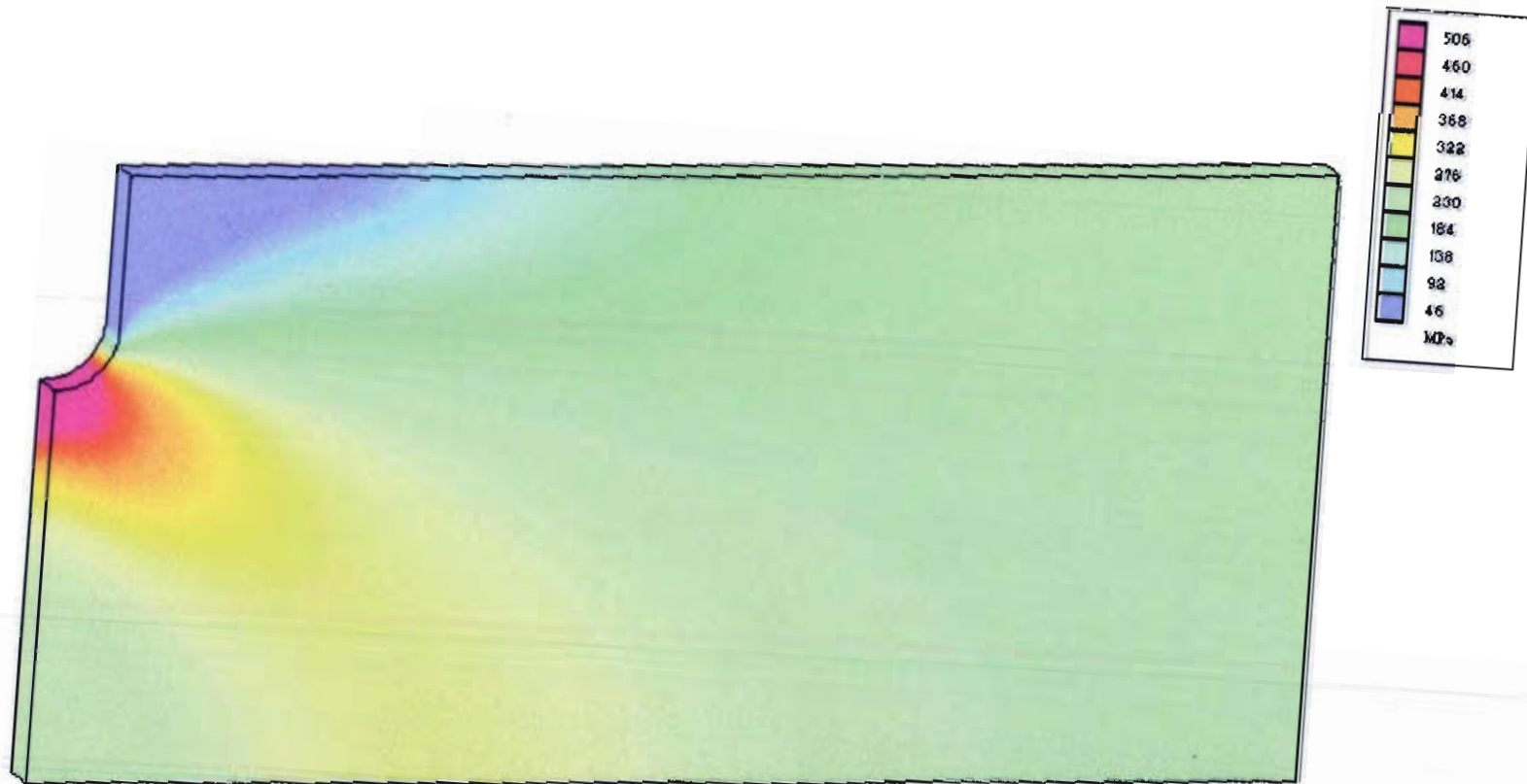
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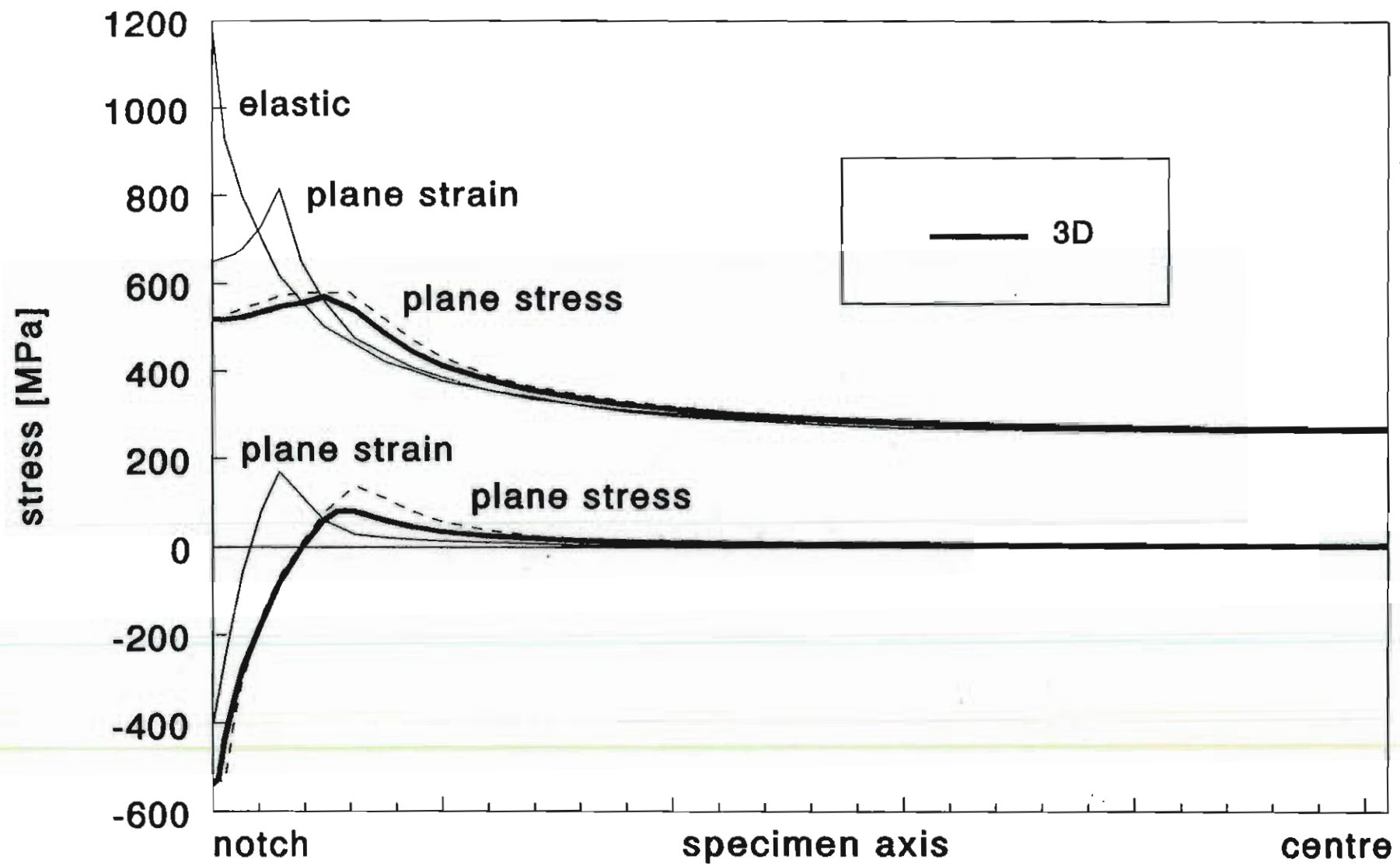
Material data:  $\sigma_Y = 505 \text{ MPa}$ ,  $\sigma_D = \sigma_Y/1.5 = 337 \text{ MPa}$

Loading:  $\sigma^{\text{nom}} = 350 \text{ MPa} > 337 \text{ MPa}$  (small scale cyclic plasticity expected)





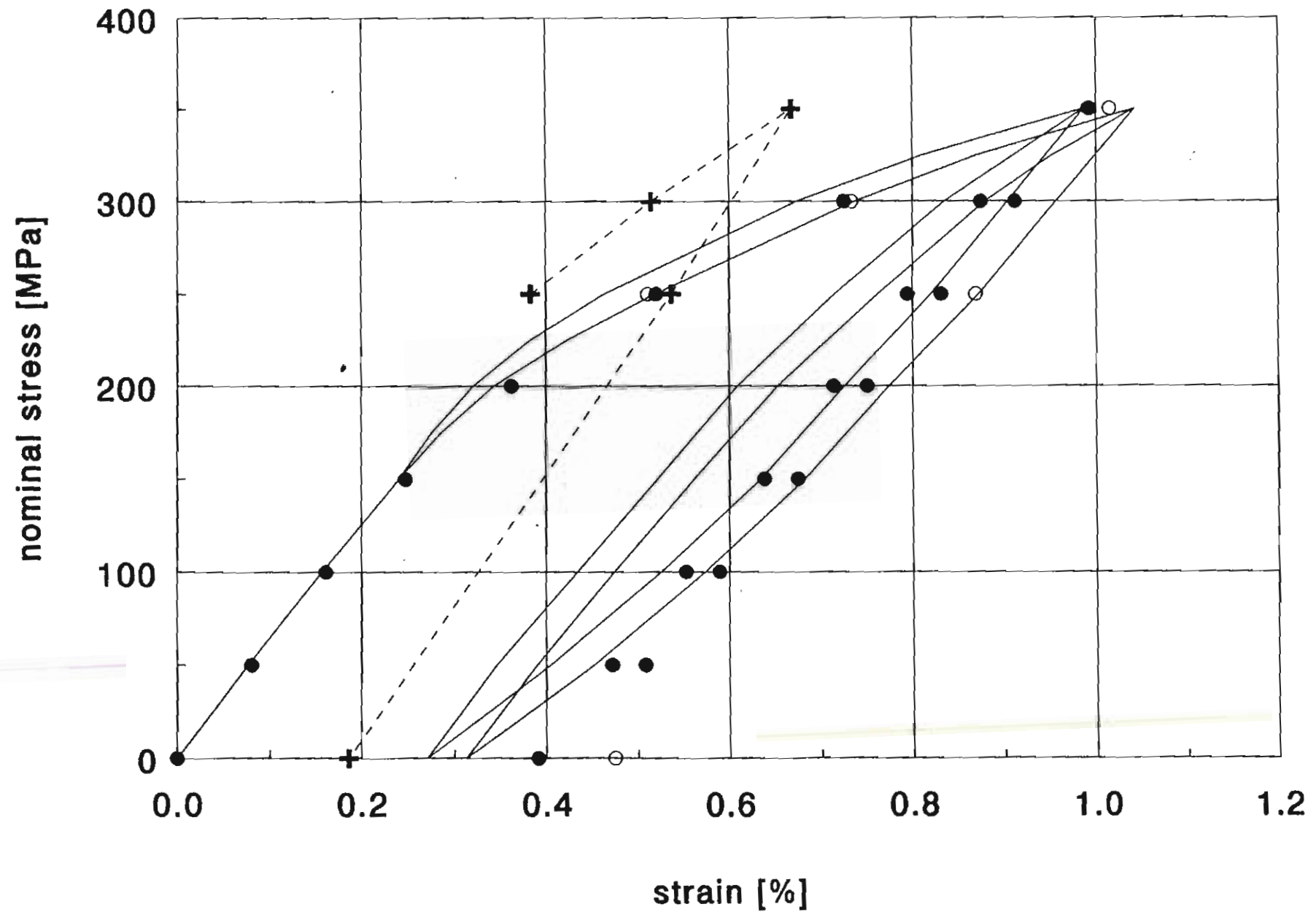
von Mises



+ plane strain

○ plane stress

● 3D

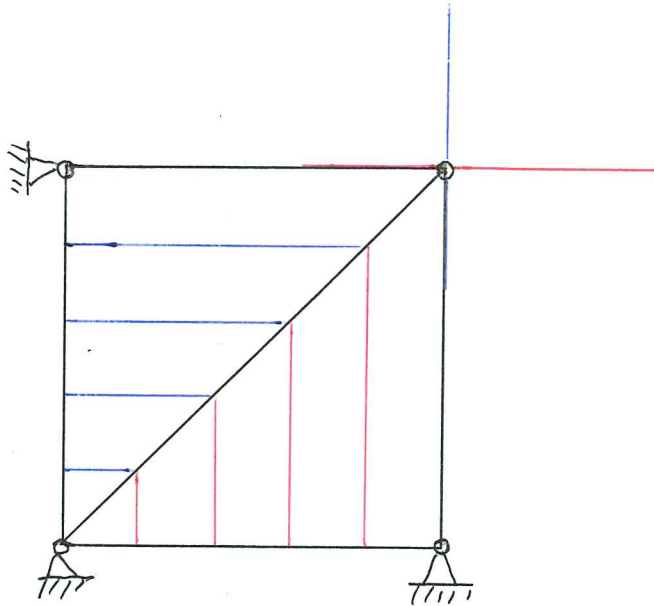




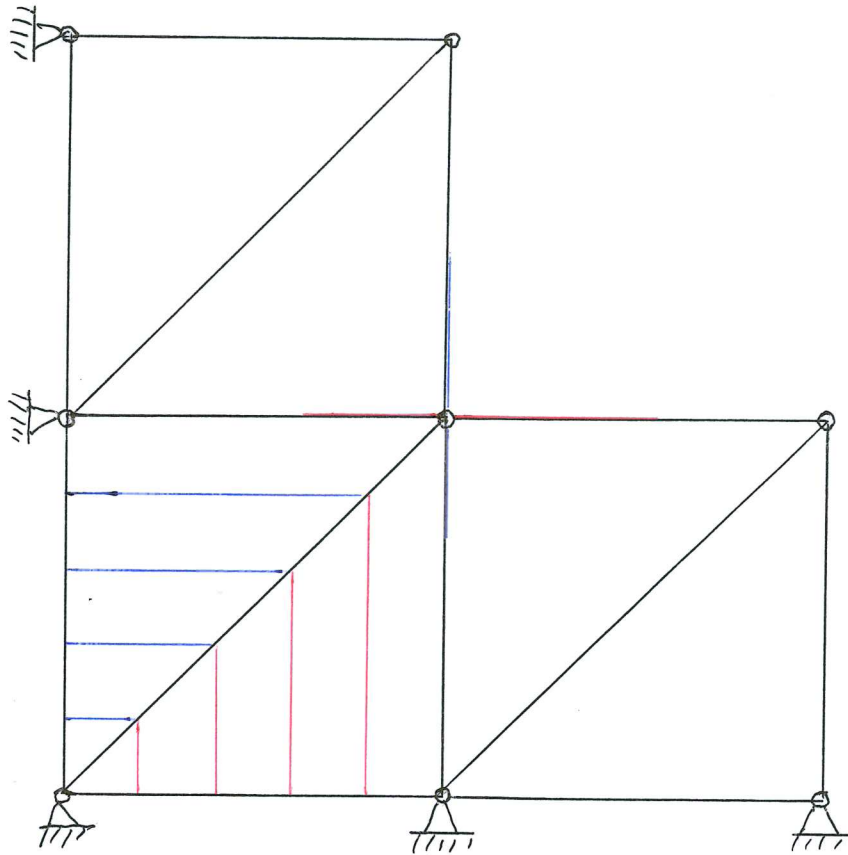
# VOLUMETRIC LOCKING



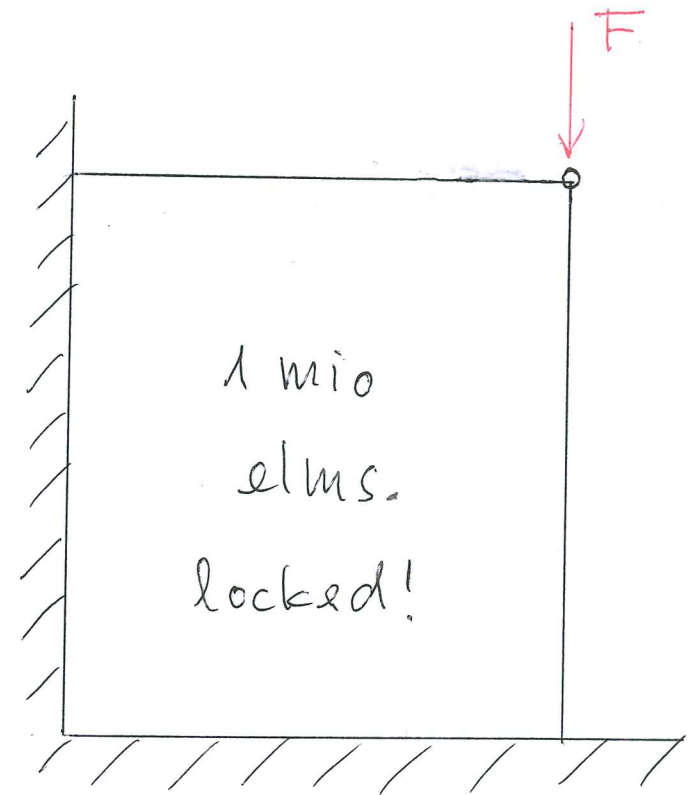
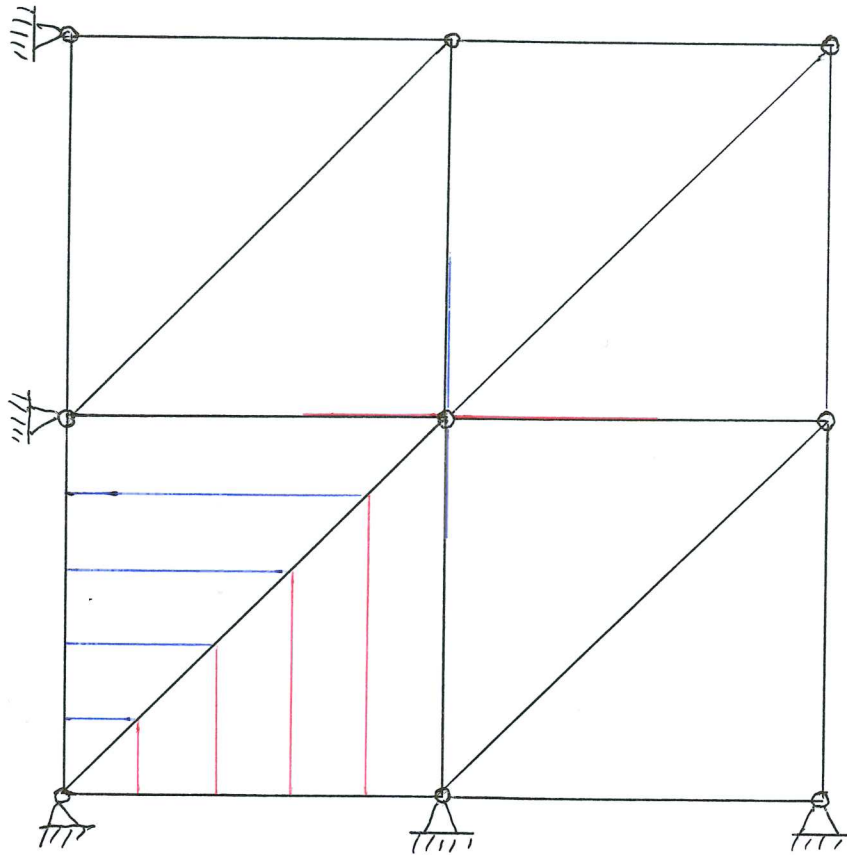
# Volumetric locking



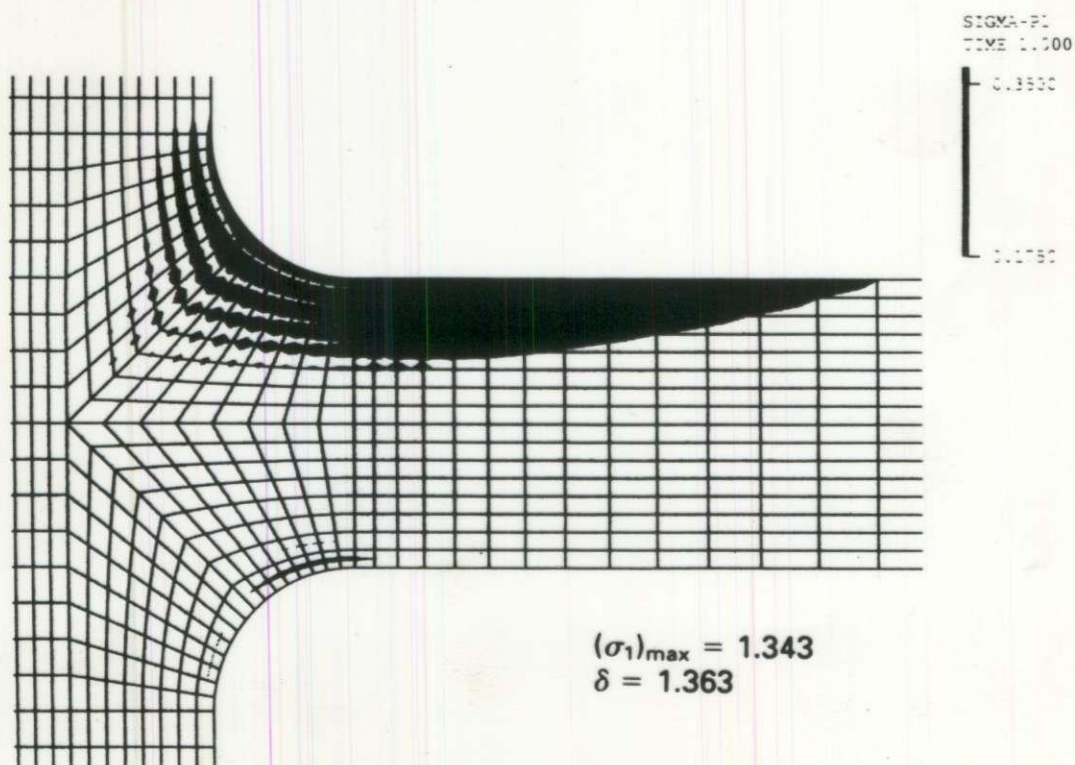
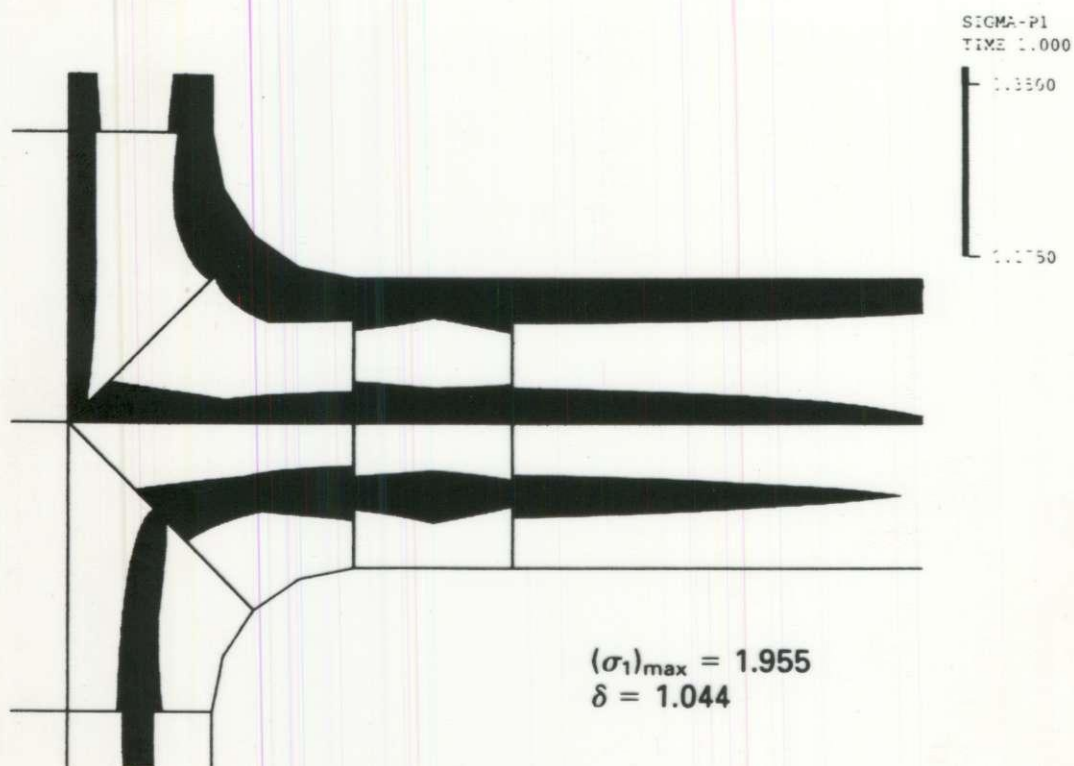
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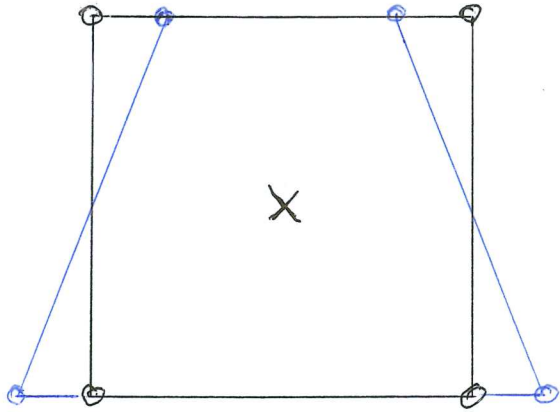


Convergence to a wrong  
limit!

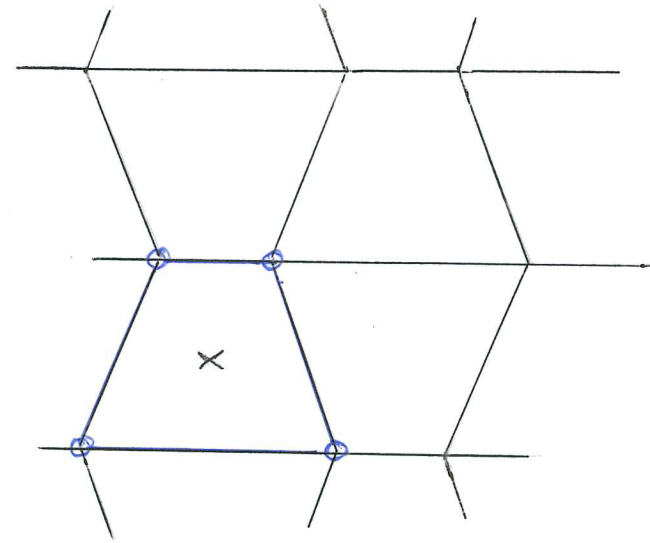


(c) Displacement-based element solution results for the case Poisson's ratio

## Reduced integration



zero energy mode



hourglassing

(A structured mesh is especially prone to hourglassing.)

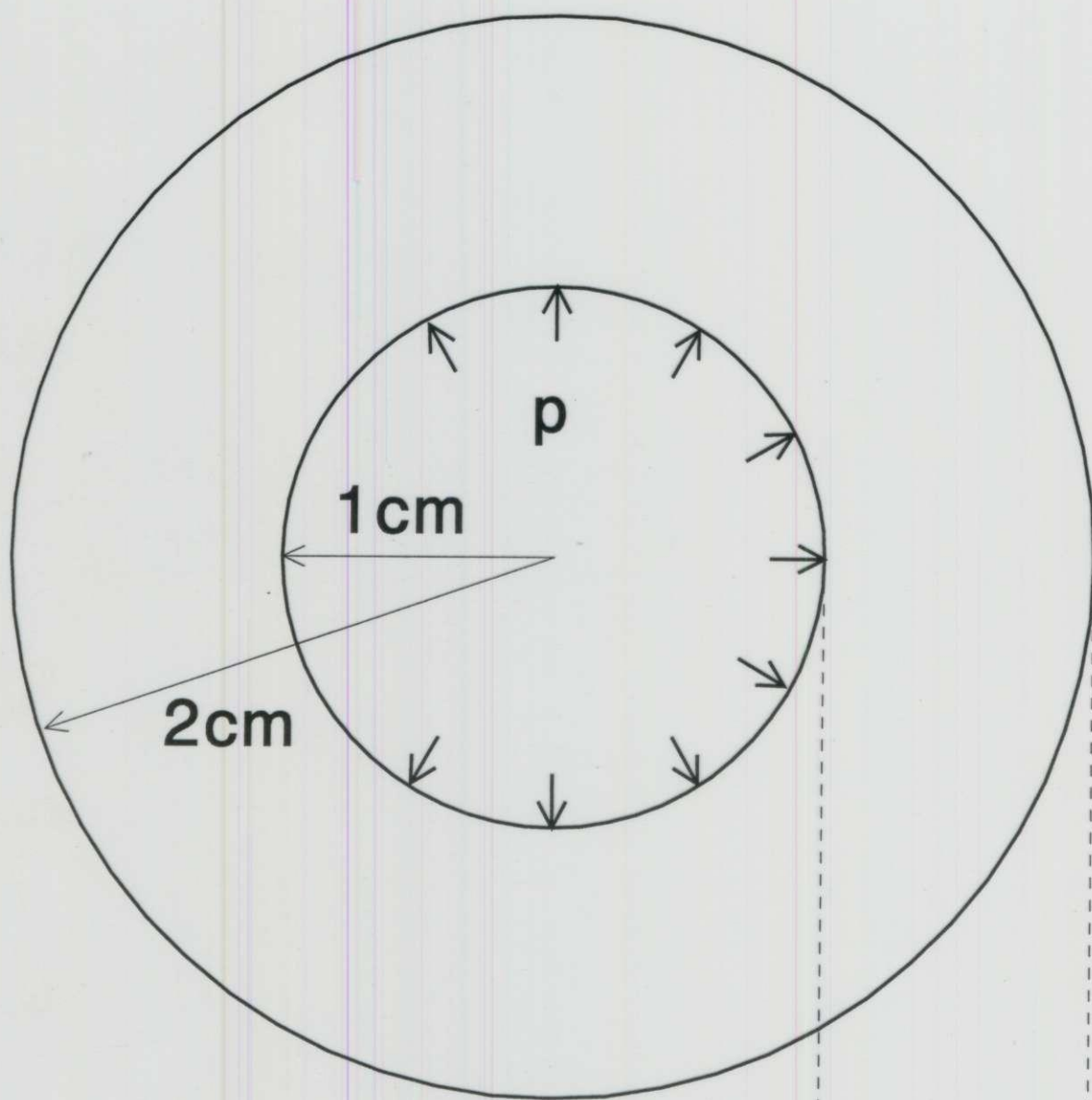


# Integrating stiff systems

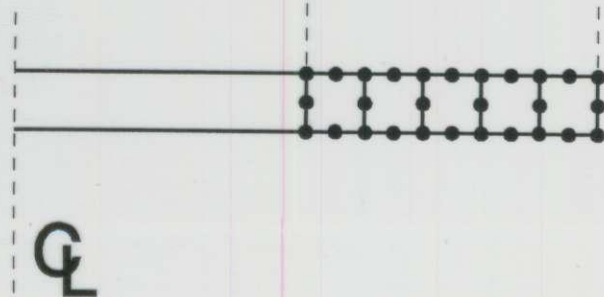
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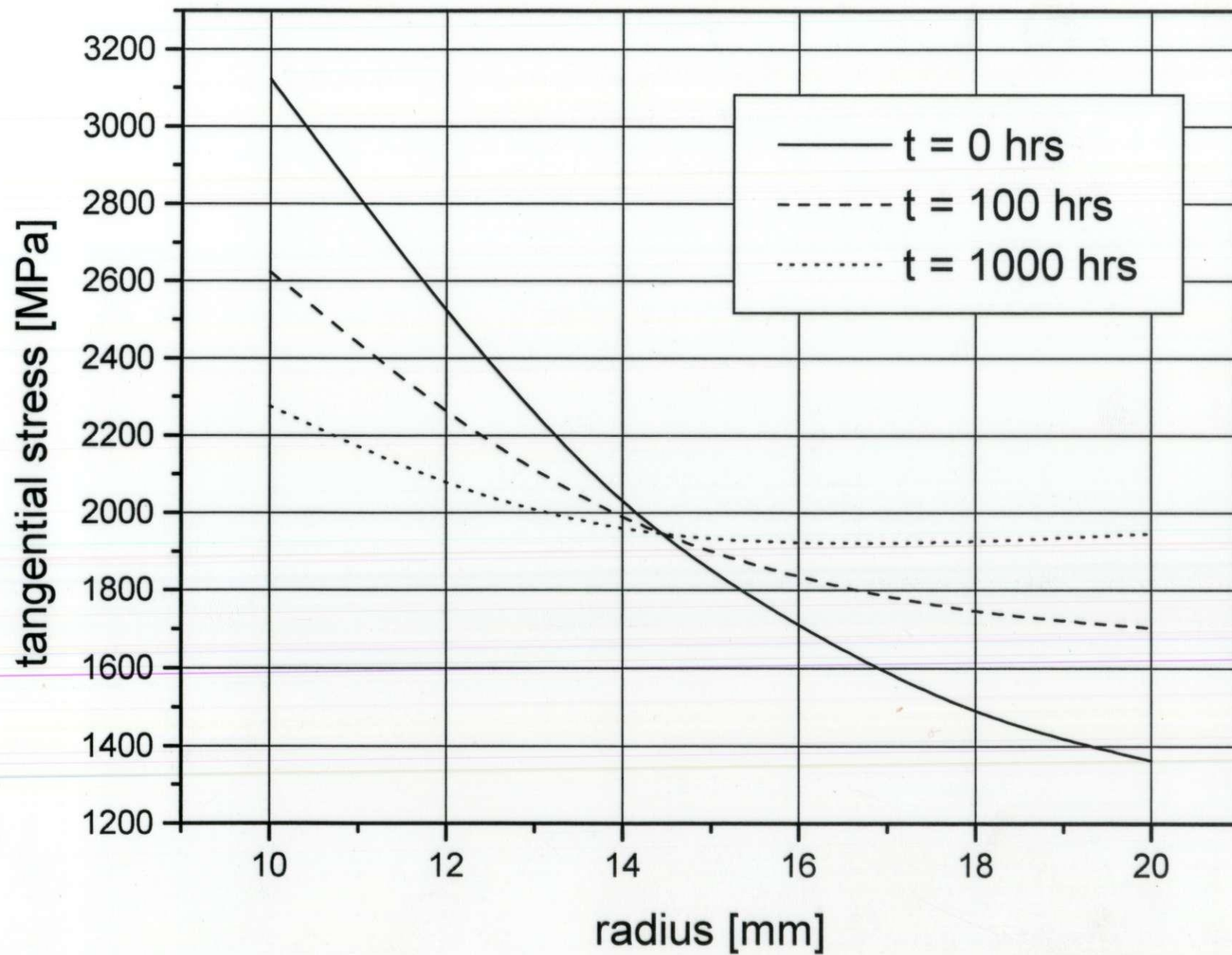
Plešek, J., Korouš, J.: Explicit integration method with time step control for viscoplasticity and creep. *Adv. Engrg. Software*, **33**, No. 7–10, pp. 621–630, 2002.

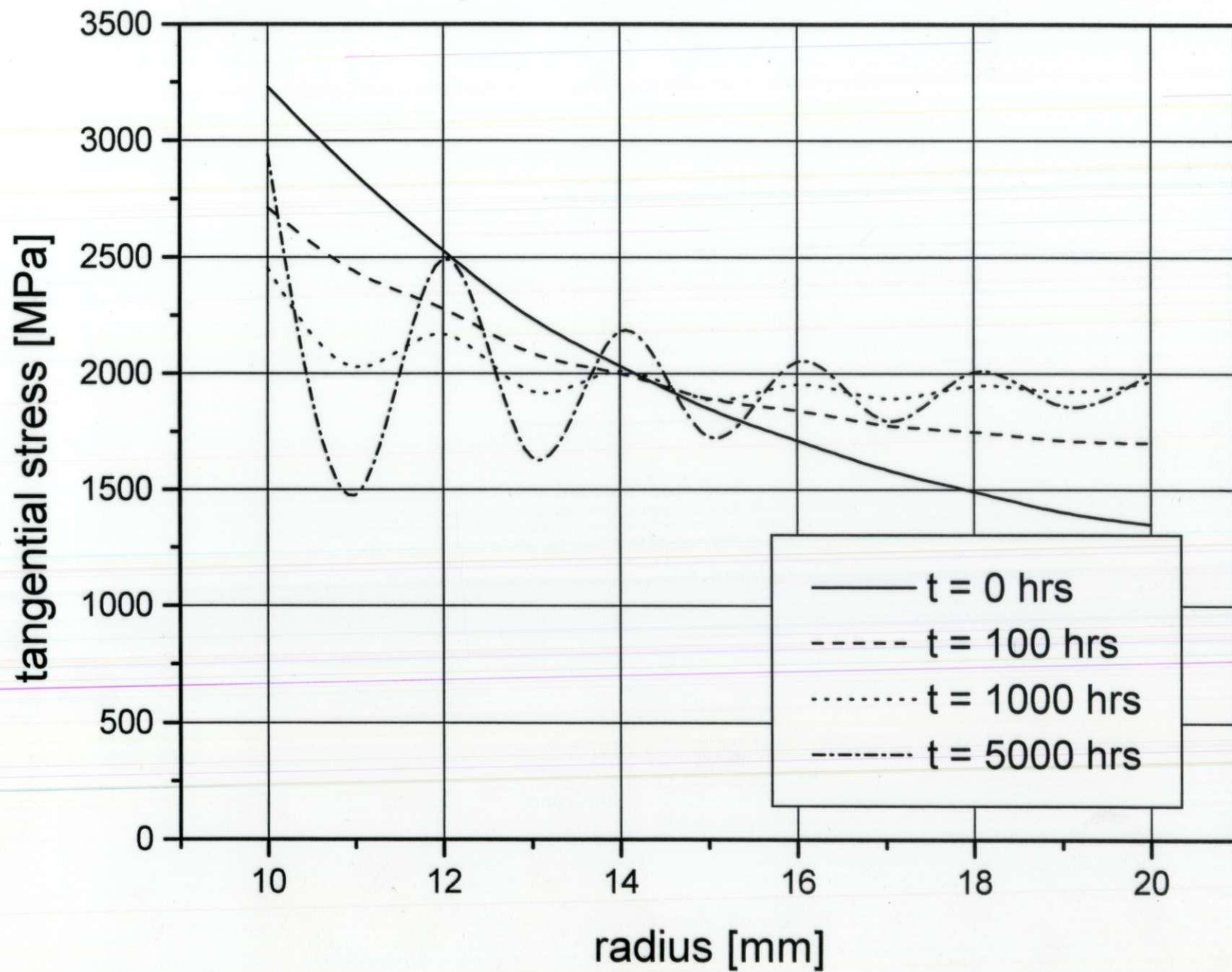




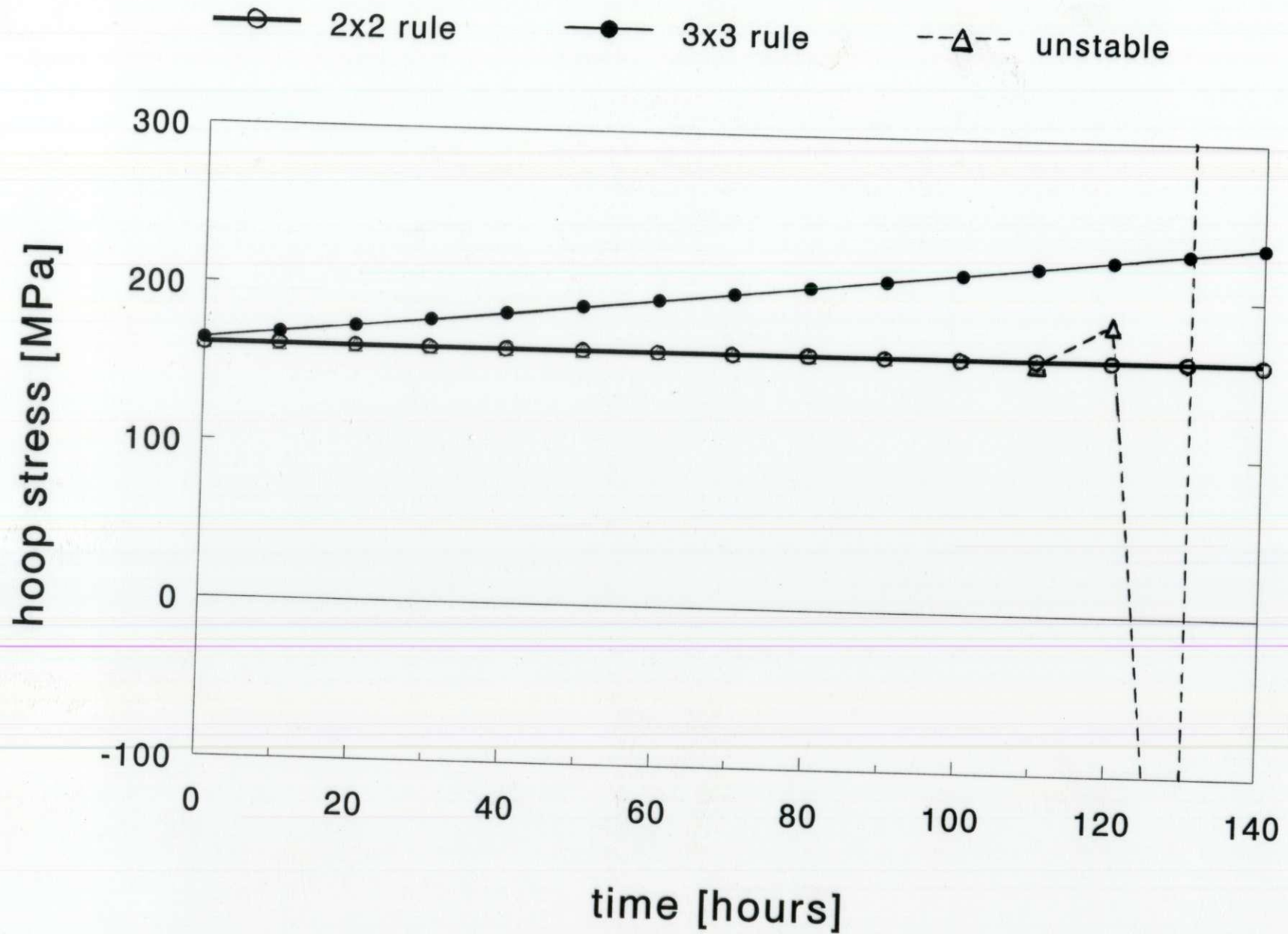
plane strain



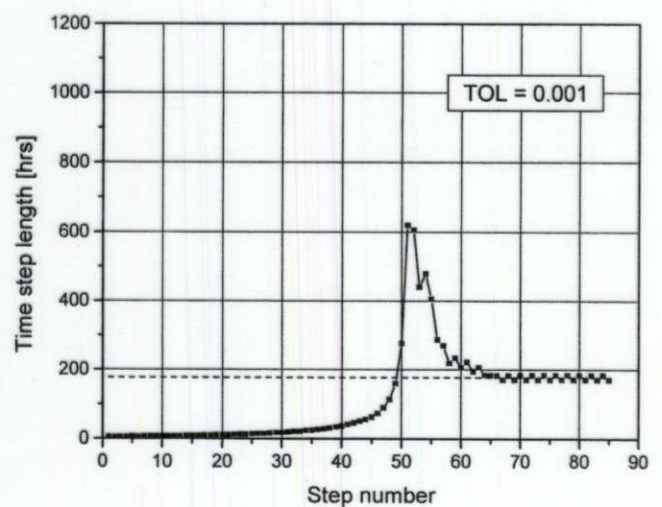
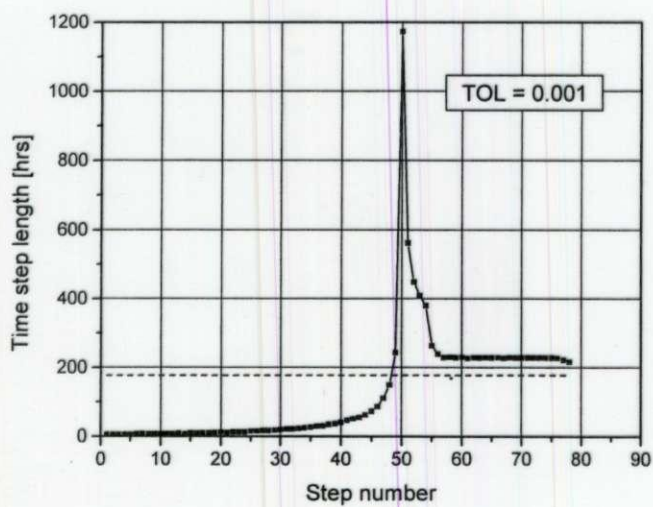
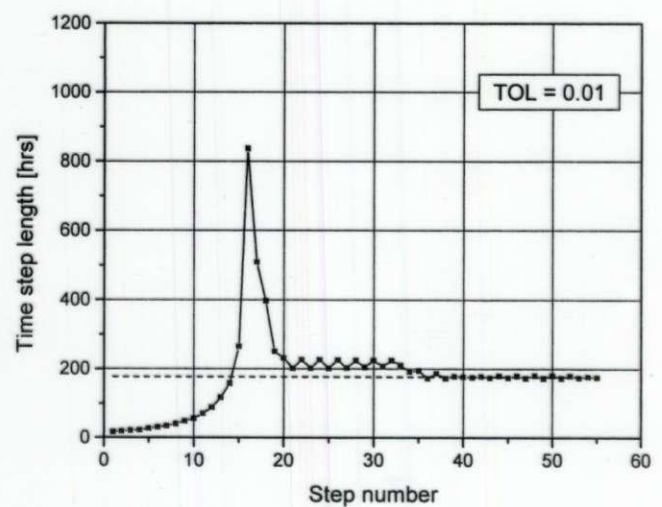
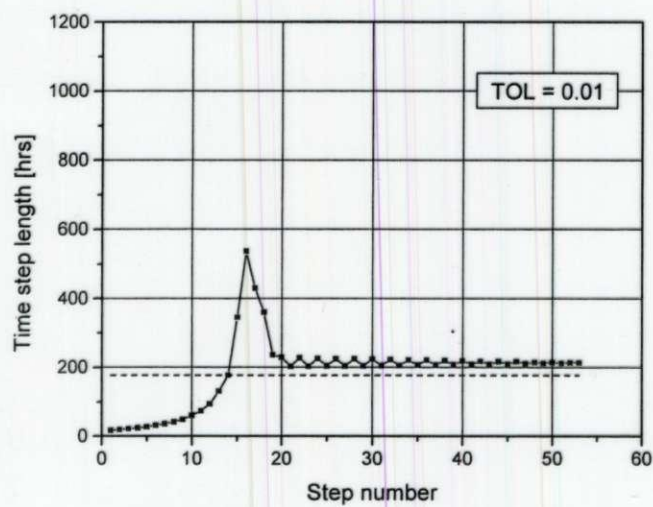
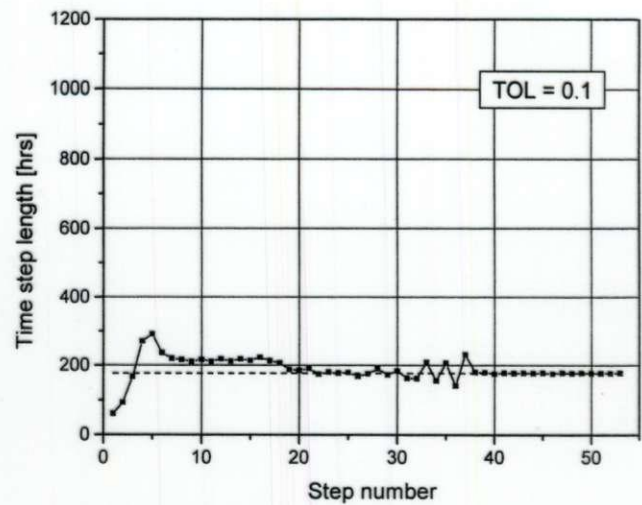
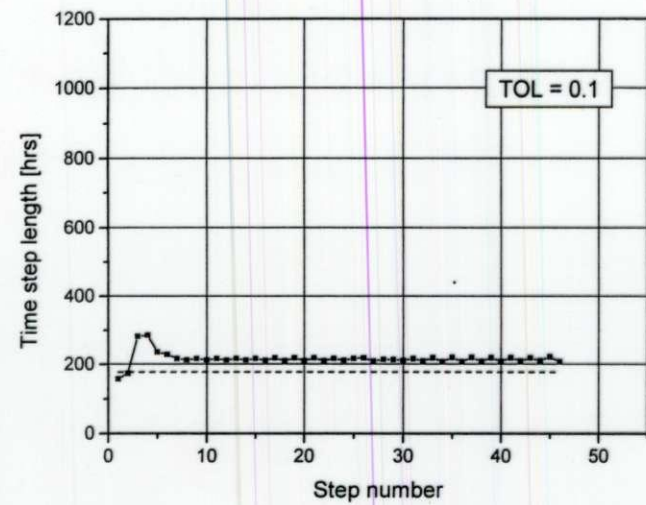




# Stress history at a Gausspoint







a)

b)

Figure 4: History of the optimised time step for a)  $2 \times 2$  and b)  $3 \times 3$  quadrature rules. Horizontal dashed line depicts the critical time step obtained from Cormeaus' formula ( $\Delta t_{crit} = 177.33$  hrs).



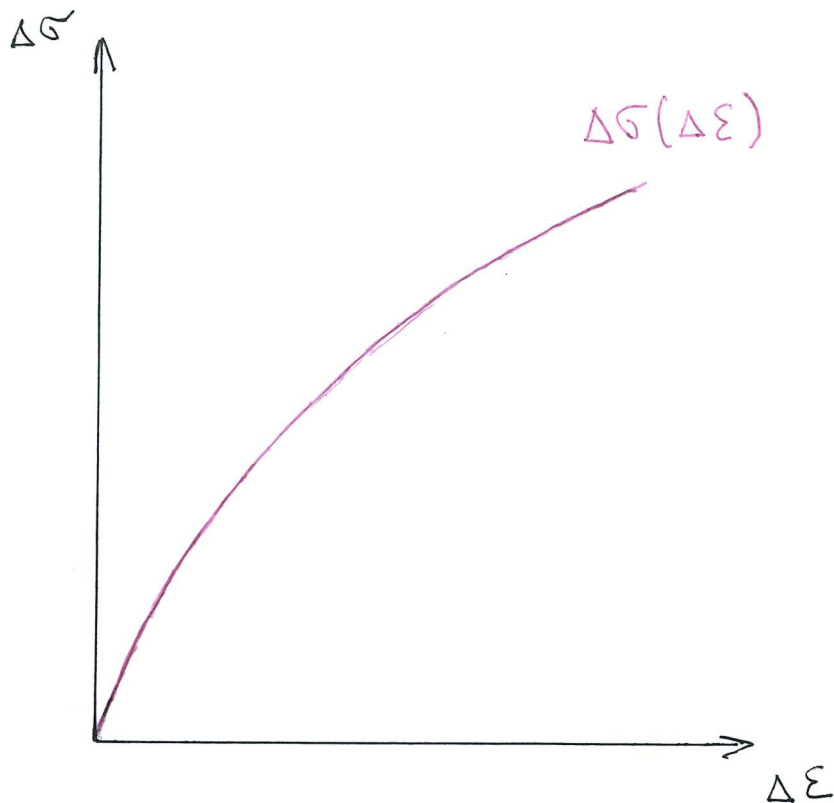
# CONSISTENT TANGENT OPERATORS



## Euler backward

In FEM:  $\dot{\varepsilon} = \frac{\Delta \varepsilon}{\Delta t} = \text{const.}$

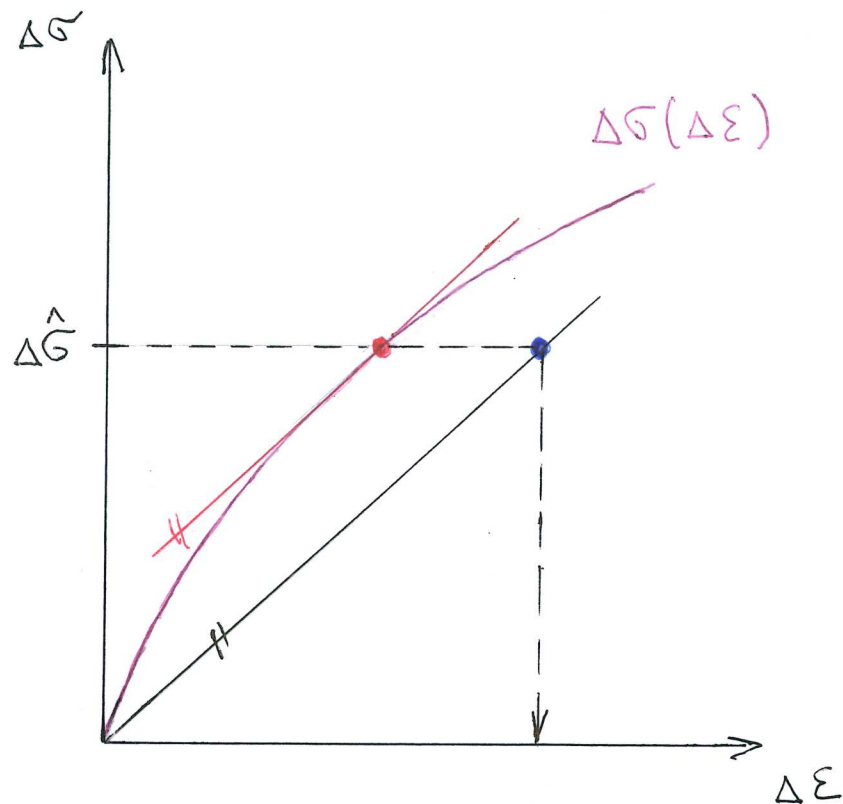
$$\dot{\sigma} = C^{ep} \dot{\varepsilon}$$



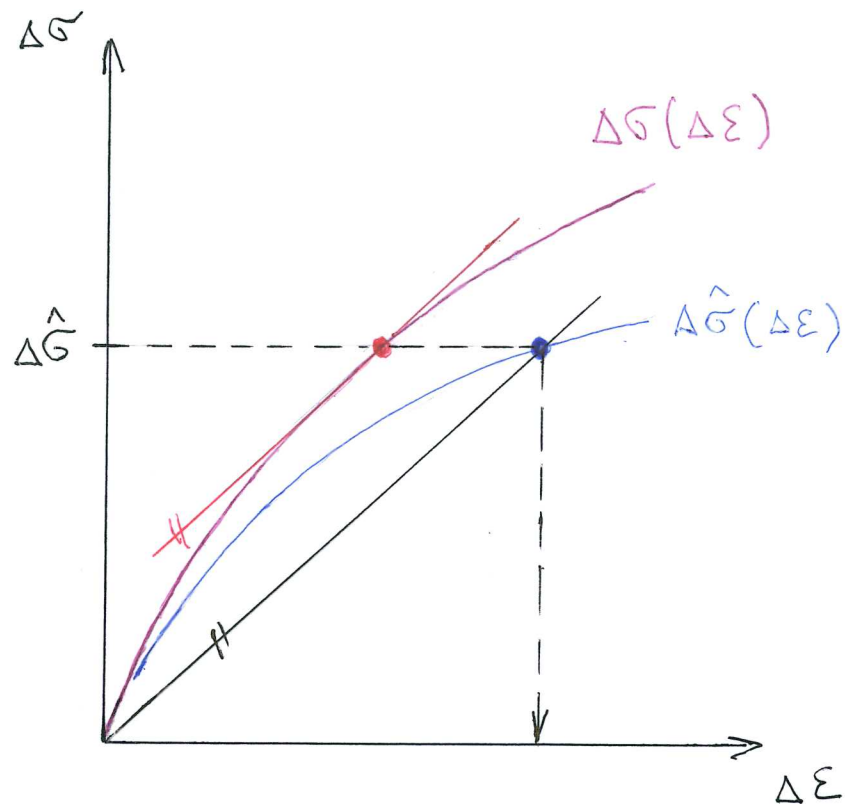
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## Euler backward



In FEM:  $\dot{\varepsilon} = \frac{\Delta\varepsilon}{\Delta t} = \text{const.}$

$$\dot{\sigma} = C^{ep} \dot{\varepsilon}$$

Continuum tangent operator

$$d\sigma = C^{ep} d\varepsilon$$

Consistent tangent operator

$$d\hat{\sigma} = H^{ep} d\varepsilon$$

(used by the Newton-Raphson)

INTERDISCIPLINARY APPLIED MATHEMATICS

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MECHANICS AND MATERIALS

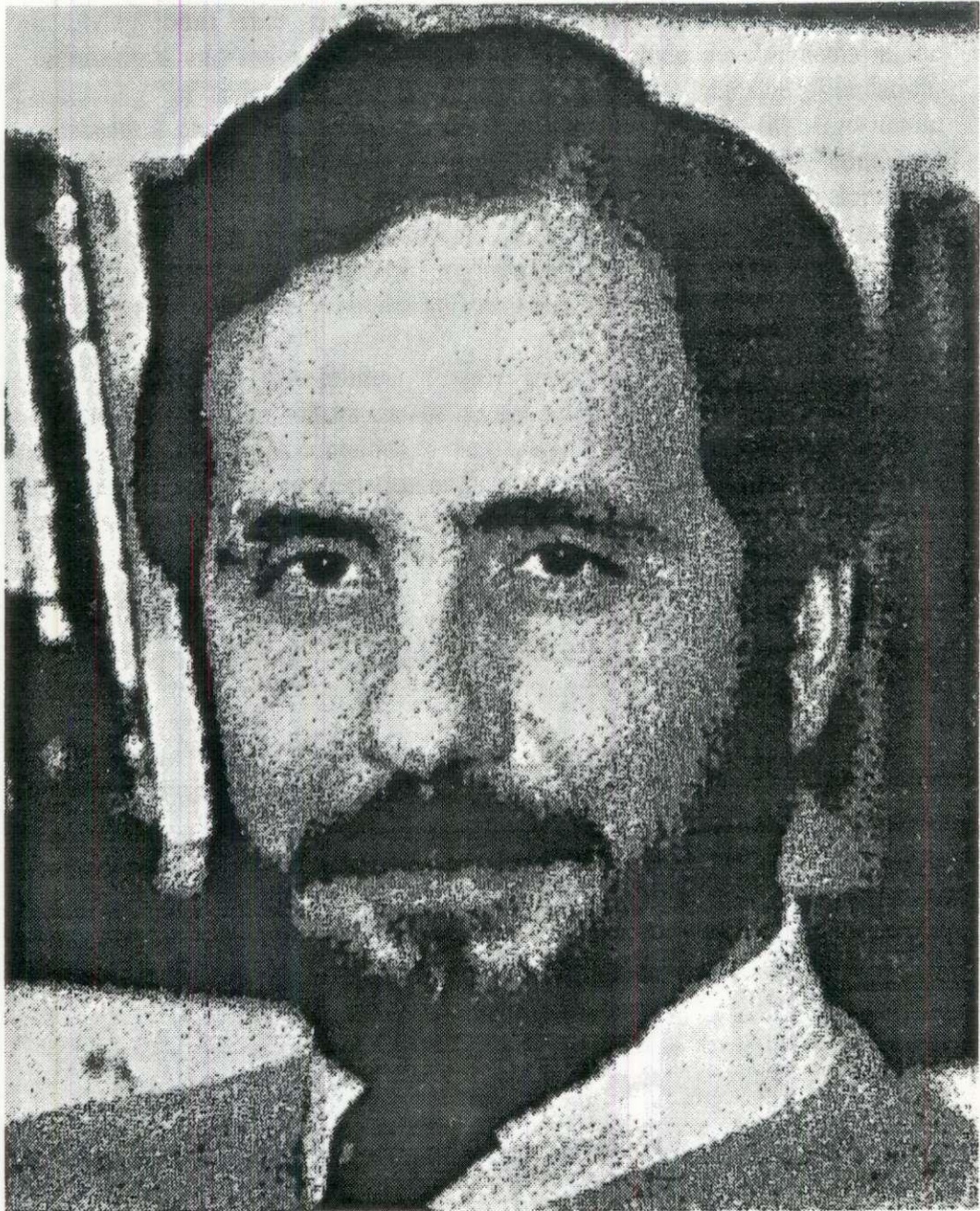
# Computational Inelasticity

J.C. Simo  
T.J.R. Hughes



Springer





**JUAN CARLOS SIMO**

**1952-1994**